

Formulation Example

SW 28-11 Exfoliating Pulp Almond Polish

| Ingredients | Art. No. | INCI EU (INCI US) | [%] |
|---------------------------------|-------------|---|-------|
| A | | | |
| Water, demineralized | | AQUA (WATER) | 62.55 |
| Glycerin | (1) | GLYCERIN | 5.00 |
| Sodium Gluconate | (2) | SODIUM GLUCONATE | 0.10 |
| Solagum™ AX | (3) | XANTHAN GUM, ACACIA GUM | 0.15 |
| B | | | |
| Alphamol TCC | (4) | CAPRYLIC/CAPRIC TRIGLYCERIDE | 6.00 |
| Manteiga de Karité | | BUTYROSPERMUM PARKII BUTTER (SHEA BUTTER UNSAPONIFIABLES) | 5.00 |
| Álcool Cetoestearílico | | CETEARYL ALCOHOL | 4.00 |
| Lipomulse™ 165 | (5) | GLYCERYL STEARATE, PEG-100 STEARATE | 3.00 |
| Cutina® GMS V | (6) | GLYCERYL STEARATE | 2.50 |
| Cetiol® C5 | (6) | COCO-CAPRYLATE | 2.00 |
| Lipovol® ALM-N | (5) | PRUNUS AMYGDALUS DULCIS OIL | 2.00 |
| RonaCare® Poppy SE pure | 1.32152 (7) | PAPAVER RHOEAS EXTRACT, TOCOPHEROL | 1.00 |
| C | | | |
| RonaFlair® Satin | 1.17268 (7) | ILLITE | 1.00 |
| Colorona® Tangerine Orange | 1.17089 (7) | MICA, CI 77491 (IRON OXIDES), CI 77891 (TITANIUM DIOXIDE) | 0.30 |
| Colorona® Glitter Bronze | 1.17051 (7) | MICA, CI 77491 (IRON OXIDES) | 0.30 |
| Texterra Sweet Almond Exfoliant | (8) | PRUNUS AMYGDALUS DULCIS SHELL POWDER | 4.00 |
| D | | | |
| Preservative (q.s.) | | | 1.00 |
| Fragrance (q.s.) | | PARFUM (FRAGRANCE) | 0.10 |

Procedure:

Heat phase A and B, separated. 2. Add phase A slowly with vigorous stirring to phase B. Homogenize and afterwards add phase C. Add phase D. Adjust the pH value.

Notes:

Appearance: Orange cream with brown particles

pH: about 5.0

Stability: 3 months at room temperature, 4°C, 40°C and 1 week at 45°C.

Suppliers:

(1) Merck KGaA, Darmstadt, Germany

(3) Seppic

(5) Vantage Personal Care

(7) Susonity Commercial GmbH, Germany and/or its affiliates

(2) Jungbunzlauer GmbH

(4) Alpha Quimica

(6) BASF AG

(8) Minersan Brazil

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