

Formulation Example

S 26-61b Lip Gloss The Perfect Pout

| Ingredients | Art. No. | INCI EU | [%] |
|-------------------------|-------------|--|---------------|
| A | | | |
| Xirona® Le Coeur | 1.17387 (1) | CI 77491, SILICA | 1.50 |
| Ronastar® Purple Sparks | 1.17075 (1) | CALCIUM ALUMINUM BOROSILICATE (OR ALTERNATIVELY: CALCIUM SODIUM BOROSILICATE), CI 77891, SILICA, TIN OXIDE | 3.50 |
| Xirona® Nordic Sunset | 1.17112 (1) | SILICA, CI 77891, TIN OXIDE | 1.00 |
| B | | | |
| Tegosoft OP | (2) | ETHYLHEXYL PALMITATE | add 100.00 |
| REWOPAL PIB 1000 | (2) | POLYISOBUTENE | 23.50 |
| Liponate® TDTM | (3) | TRIDECYL TRIMELLITATE | 9.40 |
| Cosmol 222 | (4) | DIISOSTEARYL MALATE | 5.64 |
| Cetiol ININ | (5) | ISONONYL ISONONANOATE | 4.70 |
| Ellamera BI-THIN 602 | (6) | HYDROGENATED STYRENE/ISOPRENE COPOLYMER | 4.70 |
| Aerosil R972 | (7) | SILICA DIMETHYL SILYLATE | 2.82 |
| Vitamin E acetate | (5) | TOCOPHERYL ACETATE | 0.30 |
| Tinogard TT | (5) | PENTAERYTHRITYL TETRA-DI-T-BUTYL HYDROXYHYDROCINNAMATE | 0.08 |
| Preservative | | | q.s. |

Procedure:

Mix all ingredients of phase B and heat to 135°C. Cool down to 50°C and add phase A and mix until uniform. Fill into desired packaging.

Notes:

Appearance: Light berry red gloss

Stability: 3 month @ RT and 50°C

Suppliers:

- (1) Susonity Commercial GmbH, Germany and/or its affiliates
- (3) Guangzhou biohope
- (5) BASF AG
- (7) Evonik Industries AG

- (2) Evonik Nutrition & Care GmbH
- (4) Nissin Oillio
- (6) Nikkol

Products are warranted to meet the specifications set forth on their label/packaging and/or certificate of analysis at the time of shipment or for the expressly stated duration. Susonity provides information and advice on application technologies and relevant regulations based upon its current knowledge and opinion. SUSONITY MAKES NO REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE REGARDING OUR PRODUCTS OR ANY INFORMATION PROVIDED IN CONNECTION THEREWITH. Customer is responsible for and must independently determine suitability of Susonity's products for customer's products, intended use and processes, including the non-infringement of any third parties' intellectual property rights. Susonity shall not in any event be liable for incidental, consequential, indirect, exemplary or special damages of any kind resulting from any use or failure of the products: All sales are subject to Susonity's complete Terms and Conditions of Sale. Prices are subject to change without notice. Susonity reserves the right to discontinue products without prior notice. Detailed information on trademarks is available via publicly accessible resources.